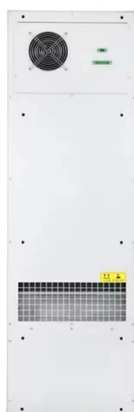


Dimensions of fiber optic corrugated pipes for operator backbone networks



Overview

PalaDuct prime are pipes made of HDPE, with internal grooves for low friction, suitable for air – blown fiber optic cables.

Key Takeaways

Fiber optic corrugated pipes for backbone networks typically range from DN16 to DN50 in nominal diameter, with HDPE double-walled construction and flexible, crush-resistant design. Standard Sizes and Diameters

Fiber optic corrugated pipes, also known as Corrugated Optic Ducts (COD) or double-walled corrugated (DWC) pipes, are commonly made from high-density polyethylene (HDPE) and are designed for underground backbone network installations . Standard nominal diameters for these pipes range from DN16 (16 mm) to DN50 (50 mm), though custom sizes can be specified based on project requirements . The outer diameter (OD) and wall thickness are precisely controlled to ensure reliable jointing, mechanical strength, and long-term durability .

Innerduct and Fill Considerations



For backbone networks, innerducts are often installed inside the corrugated pipes to facilitate fiber optic cable installation and future expansion. Common innerduct sizes include $\frac{3}{4}$ inch, 1 inch, $1\frac{1}{4}$ inch, $1\frac{1}{2}$ inch, and 2 inch, with a recommended initial fill ratio of 25% and a maximum of 40% to allow for cable pulls and bends without exceeding the fiber bend radius . Multiple cables can be accommodated by calculating the sum of their outer diameters relative to the innerduct diameter.

Mechanical and Installation Properties

- **Flexibility:** Corrugated pipes bend easily to follow installation routes without kinking .
- **Impact Resistance:** Designed to withstand mechanical stress during handling and deployment .
- **Environmental Resistance:** Suitable for direct burial, withstanding temperatures from -10°C to +55°C and exposure to UV radiation .
- **Length and Packaging:** Pipes are typically supplied in coils of 200 m or 500 m, with sealed ends to prevent contamination .
- **Color Coding:** Pipes often feature colored stripes or multi-color options for easy identification of different network segments .

Summary

For backbone fiber optic networks, HDPE double-walled corrugated pipes provide a durable, flexible, and protective conduit. Standard dimensions range from DN16 to DN50, with innerducts sized to maintain proper fill ratios and allow for future network growth. These pipes are engineered to meet mechanical, environmental, and installation requirements, ensuring reliable long-term performance in underground and challenging deployment conditions .

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